

ABSTRACT

Replicas are molded by curing a photo-curable liquid  
5 silicone rubber composition to form a transparent mother  
mold having a cavity corresponding to the outer contour of a  
master model, casting a photo-curable liquid resin into the  
mold cavity, and irradiating light to the liquid resin  
through the mold wall. Replicas can be fabricated by simple  
10 steps and within a short time.

2025 RELEASE UNDER E.O. 14176